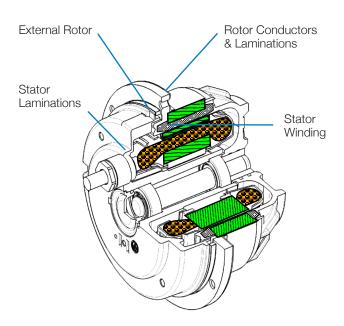




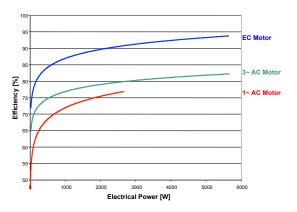


## **External Rotor AC Motor**

AC Motor Mechanical Configuration



## **Comparative Motor Efficiencies**



### **Main Component Orientation**

Motor rotor positioned outside the stator.

### **Fan Application**

Fan impeller either integral with the rotor, or bolted to the rotor. Very compact design, when compared with internal rotor motor.



# AC Motor Losses

**Stator copper losses** – Current flowing through stator windings creates heat.

Rotor copper losses – Current flowing through rotor conductors creates heat

**Rotor slip losses** – Increasing slip increases the current flowing through rotor conductors, creating more heat, especially at reduced speed.

**Iron core losses** – Hysteresis and eddy currents in the stator and rotor laminations, creating heat

Electronic losses – N/A

Other losses - Bearing friction, windage

### AC or EC driven fans?

- Relatively low capital expenditure
- Some electrical power is required to 'induce' magnetic fields in rotor laminations and induce current flow in rotor conductors- (lowered efficiency)
- Additional items required for speed control-additional cost for speed control
- Relatively high losses (slip, core), compared with EC motors, especially at reduced speed - (lowered efficiency at reduced speed)
- Relatively high running costs and so relatively high 'life-time costs'.

### Summary

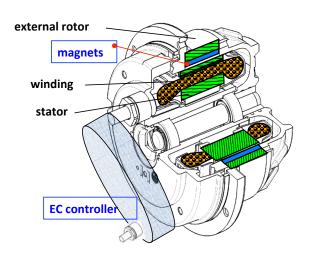
- Relatively low capital expenditure
- Lower efficiency than equivalent EC fan, especially at reduced speeds
- Additional items required for speed control
- Relatively high running costs compared with equivalent EC fan, and so higher 'life-time costs'

Source: Ziehl-Abegg

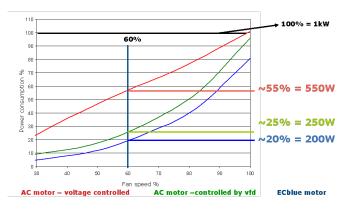


# **External Rotor EC Motor**

EC Motor Mechanical Configuration



# EC Fans vs AC Fans

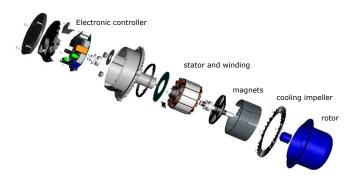


# **Main Component Orientation**

Motor rotor positioned outside the stator.

### **Fan Application**

Fan impeller either integral with the rotor, or bolted to the rotor. Very compact design, when compared with internal rotor motor.



# EC Motor Losses

Stator copper losses – Current flowing through stator windings creates heat Rotor copper losses – None Rotor slip losses – None Iron core losses – Hysteresis and eddy currents in the stator and rotor laminations, creating heat Electronic losses – Low level losses from using electricity to drive electronics Other losses – Bearing friction, windage

## AC or EC driven fans?

- Relatively high capital expenditure, but reducing
- Using permanent magnets means none of the electricity applied tto the stator is required to induce magnetic fields in the rotor- (higher efficiency)
- Speed control built into the electronic commutation electronics
- Relatively low losses compared with equivalent AC motors, especially at reduced speed.
- Higher efficiency than equivalent AC motor, especially at reduced speed, so lower running costs and 'life-time costs'.

## Summary

- Relatively high capital expenditure, but reducing
- Higher efficiency than equivalent AC fan, especially at reduced speeds
- Speed control built into the electronic commutation electronics
- Higher efficiency than equivalent AC fan, especially at reduced speeds, so lower running costs and 'life-time costs'



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