



AGRI-DRIVE HV MOBILE BELT DRIVE FAN

Installation & Maintenance

AGRI-DRIVE HV

Installation Instructions

Installation and Maintenance Instructions.

THESE INSTRUCTIONS MUST BE READ FULLY BEFORE COMMENCING INSTALLATION.

Owner / installer: The life of this apparatus and its efficiency will be increased if its use and maintenance is carried out in accordance with these instructions and current statutory requirements. The installation and initial adjustments should be carried out by a qualified and competent technician, ensuring the correct PPE is used at all times. Elta should be consulted before substituting or fitting parts from another manufacturer. It is the responsibility of the installer to verify that the installation is in accordance with all current statutory requirements and the owner is given the current User's Manual.

Any modifications to the fan or its installation, even the smallest modification, change or elimination of security components or pieces that influence the efficiency or loss of ventilation, will result in the CE Certification and Elta's warranty being cancelled.

Please note the following indicators used within this document:

WARNING: Hazards associated with electric current and high voltages.

IMPORTANT: Important information.

Elta's policy is one of continual improvement and the right to change a specification at any time without notice is reserved. Whilst every care has been taken to ensure that the contents of this document are correct at time of publication, Elta shall be under no liability whatsoever in respect of such contents.

Elta cannot guarantee the operation of any equipment unless all documented instructions are complied with, without variation.

1. General

- 1.1 A range of belt driven units available
 - HV800
 - HV1000
 - HV1250 (1.1kW)
- 1.2 Incorporating efficient IE2 and IE3 motors, impellers, galvanised body with stainless steel blades.
- 1.3 Service items include:
 - Replacement belt
 - Replacement motor pulley
- 1.4 Details of the Agri-Drive HV supplied are given on the nameplate attached to the side of the unit; if assistance is required please quote the model and serial number.

2. Health and Safety

- 2.1 These instructions cover only the Elta product and do not include the supply or installation of any safety equipment that may be required e.g. adequate guarding or protection from rotating parts and proper electrical isolation.
- 2.2 Any declarations made by Elta about product installation and safety are dependent on the equipment being used within installations which themselves meet the requirements of the Standards and Directives of your region.
- 2.3 This product is not intended to be operated by young children or infirm persons unless they have been adequately supervised by a responsible person to ensure that they can use the product safely. Young children should be supervised to ensure that they do not play with the appliance.
- 2.4 Care should be taken when lifting or moving the appliance. Where necessary, use two persons or suitable handling aids to avoid injury.
- 2.5 The Agri-Drive HV is intended only for the transportation of clean air mixtures. Use in potentially hazardous or explosive areas or for transportation of gas, mist, vapours or their mixtures are NOT permissible. The transportation of solid materials or similar materials in a transport media is NOT permissible.
- 2.6 Misuse can lead to physical injury or damage to the fan or installation.

IMPORTANT: All electrical installations must be carried out by suitably qualified and competent personnel in accordance with local regulations.

AGRI-DRIVE HV

Installation Instructions

3. Delivery

- 3.1 All Agri-Drive HV units are tested and inspected prior to despatch and leave the factory in good condition. Upon receipt, it should be examined for visible damage, ensure that the impeller is free to rotate and that all parts listed on the delivery note are present.
- 3.2 Any damage or shortages should be notified to the carrier immediately.
- 3.3 Elta cannot accept any responsibility for damage sustained whilst unloading from the carrier, or subsequent damage on Site.
- 3.4 If there are any queries concerning the fan unit, Elta should be contacted prior to installation.

4. Electrical Connection

- 4.1 The Agri-Drive HV mobile is supplied with a length of flex terminated into a standard UK 13 A fused 3-pin plug (BS 1363). The circuit that the unit is connected too should feature suitable protection to protect the motor in the event of an overload.

Speed Control

- 4.2 Speed controlled versions of the unit feature a 3 position switch to operate the unit.

Break In Period

- 4.3 The unit uses a belt to drive the fan from the motor. The belt tension should be checked after the first 2-3 days use (48-72 hours usage) because it will naturally stretch to its final length during this time. See maintenance section below for details on how to adjust the belt tension.

IMPORTANT: Failure to adjust the belt tension after break in will lead to a reduced life of your fan through pulley wear, motor wear and premature failure of the belt. This is not covered under warranty.

WARNING: The fan(s) must be isolated from the power supply during installation and maintenance.

5. Troubleshooting

- 5.1 If the fan is under-performing check the following:-
 - Belt tightness (see section 6.6)
- 5.2 If the fan is making unwanted noises check the following:-
 - Belt tightness (see section 6.6)
 - That the unit is square on even ground
- 5.3 If the belt continues to slip after tightening, it is possible the motor pulley has become damaged. In this instance please contact your distributor for a replacement pulley.

IMPORTANT: Most problems with the unit can be avoided by maintaining the belt tension.

6. Maintenance

WARNING: The fan(s) must be isolated from the power supply during installation and maintenance.

- 6.1 Only a suitably qualified and competent person may carry out maintenance after the electrical supply has been isolated.

Internal Access

- 6.2 To access the internals of the fan, an 8mm hex head socket should be used to remove the fixings around the wire guard. Removing the wire guard is expected for maintenance and will not void your warranty.
- 6.3 Inspection of the fan at least once every 6 months is recommended to ensure that the motor, fan blades, and supporting guards, are clean. Any build-up of dust and deposits on the blades, motor or guards should be removed using a non-abrasive cleaner. Failure to keep the unit clean can lead to overheating and damage which is not covered by the warranty.
- 6.4 All fastenings should be checked for tightness. In addition, all rotating items should be checked.
- 6.5 Bearings are of the "sealed for life" variety and will not need a detail inspection.

AGRI-DRIVE HV

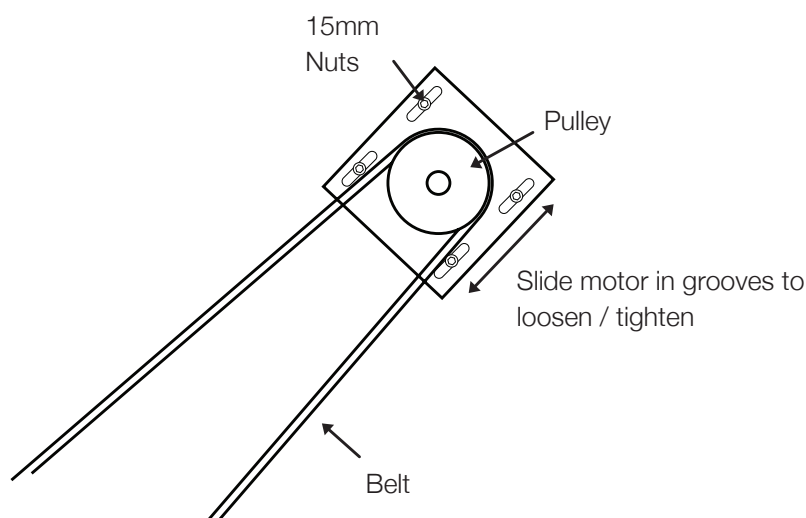
Installation Instructions

Belt Tension

- 6.6 Belt tension should be checked after the first 2-3 days use (48-72 hours usage) and then periodically depending on use.
6.7 To check the tension, squeeze the belt with your hand, there should be between 15-20mm movement. If more or less, the tension needs adjusting.

IMPORTANT: Please note, over tensioning will dramatically affect the longevity of the unit.

- 6.8 To tension the belt, loosen but not remove the four 15mm hex head nuts holding the motor in place, slide the motor until the required tension is found and then re tighten.



Technical Support

Contact your distributor for technical support on this product.

AGRI-DRIVE HV

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**Guarantee**

Elta or its agents will, within a period of 1 year from the date of dispatch from their works, repair or, at its option, replace any goods, which are proven to have defects as a result of defective materials or workmanship.

The goods MUST be returned to Elta, carriage paid, for examination. An Elta Engineer or appointed person should attend to carry out any work, unless otherwise agreed. Elta will not accept accounts for workmanship by others.

Please see the Elta warranty booklet for full details on submitting a warranty claim.

Any modifications to the system or its installation, even the smallest modification, change or elimination of security components or pieces that influence the efficiency or loss of ventilation, will result in the CE Certification and Elta's warranty being cancelled.

Recycling

Elta use components, when possible, that are suitable for recycling at the end of the product's life, components can be segregated as stated below and processed in accordance with local regulations. Metallic items can be segregated and recycled; Electrical and Electronic equipment such as motors, cables and control devices can be segregated for WEEE recycling; Cardboard, wood, packaging, and plastic components can be widely recycled. Items not listed should be segregated in accordance with local authority zero waste hierarchy recommendations.

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